

Corporate Timeline

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| 1953 | Takeshi Miyamoto founded and established the company. Production and sales of paper bag started. | February 1994 | Relocation of the headquarter to a new constructed building in Yamashimizu. |
| 1957 | Started its venture on polyethylene bag manufacturing. | April 1995 | Capital increased to ¥30 million. |
| September 1966 | Became a Corporation with a capital of ¥3 million. | July 1996 | Fukui branch inauguration. |
| October 1967 | Construction of polyethylene bag factory. | November 1999 | Draining bag bottom sealer machine expansion. Stocking-type draining bag production started. |
| 1969 | Installation of industrial sewing machine and mechanically powered loom, resin cross bag sewing and weaving production started using flat yarn. | March 2000 | 3-point draining bag was awarded as a Recycling Certified Products in Fukui Prefecture. |
| January 1976 | Capital increased to ¥6 million. Installation of a new gravure printing press machine. | October 2000 | Establishment of factory in China. |
| 1977 | Installation of a new flexographic printing press machine. Yarn bag production started. | October 2002 | 60 units of draining bag circular knitting machine KT-SUPER4 expansion (China Factory). |
| May 1981 | Capital increased to ¥10 million. | April 2003 | Installation of laser-plate making machine. |
| 1982 | 12 units of rapier loom, U-bag bag-making machine and industrial sewing machine installation. | October 2004 | Seal printing production started. |
| 1984 | Installation of circular room rewinder. Rolled plastic raw material weaving started. | August 2007 | Relocation of Tokyo office to Chuo-ku Nihonbashi Honcho, upgrading into sales office. |
| 1986 | 4-color gravure printer and circular room expansion. | October 2009 | Received employment of the handicapped excellence award (first in Fukui Prefecture). |
| 1988 | Takeshi Miyamoto became the chairman of the board. Takehisa Miyamoto appointed as President and CEO. | June 2010 | Inauguration of the Wakayama branch office. |
| July 1989 | Yamashimizu city polyethylene bag factory construction. | October 2012 | Opening of a liaison office in Dalian Liaoning in China. |
| July 1990 | 6 unit of composite film center sealing bag-making machine expansion. | September 2013 | Opening of a liaison office in Hanoi Vietnam. |
| August 1992 | Capital increased to ¥20 million. | | |
| June 1993 | Inauguration of Tokyo sales office. | | |
| August 1993 | Recognized as a company which employs people with disabilities. | | |



Miyagen Co., Ltd.

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| ■ Headquarter | 914-0035 Tsuruga, Fukui Prefecture Yamashimizu No. 7 15-3 TEL:+81-0770-21-0038 FAX:+81-0770-22-5180 |
| ■ Tokyo Sales Office | 3F Kabutocho No.1 Heiwa Bldg, 5-1, Nihonbashi Kabutocho, Chuo-ku, Tokyo, Japan,103-0026 TEL:+81-03-6426-2620 FAX:+81-03-6426-2621 |
| ■ China Factory | 214407 Jiangsu Jiangyin Shijo Kasumiyaku Industrial Park Feng No. 15 China TEL:+86-510-86537887 FAX:+86-510-86538438 |



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MIYAGEN

PRODUCTS CATALOG CORPORATE PROFILE



Miyagen Co., Ltd.

Innovating Plastic Packaging Solutions: Gearing towards a recycling and environmentally friendly society.

Miyagen began producing and selling paper bags then later focused on mainly manufacturing plastic-based packaging materials. Presently, we specialize in supplying a variety of plastic packaging materials specifically used for fishing aid materials, souvenir packaging materials, household goods and promotional supplies. We also succeeded in developing draining plastic bag (for the home kitchen used) using recycled PET bottles. We are always aiming to develop products that are competitive, safe and friendly to our environment.

We are continually conducting research and development of biodegradable and recyclable plastic products. With the environment's welfare in mind, we aim to become a company committed to innovation and continuous improvement.



■ Miyagen Co., Ltd.

Business Line

- <Packaging Materials>
 - Polyethylene film (Ultrathin L-LD, HD High strength, Anti-static, Low melting point film)
 - Polyolefin multilayer film, PP film (OPP, CPP, IPP)
 - Lamination film
 - Food and industrial trays (PS, OPS, PSP, PP, PET) Food wrapping film
 - Adhesive label, Wrapping paper, Cosmetic case, Cardboard, PP band, Adhesive tapes
- <Environmental Care Products>
 - Biomass film (non-edible old rice, seashells), Biodegradable plastic (Polylactic acid)
 - Kitchen drainier bag using PET bottle recycled material
- <Items for household use>
 - Kitchen drainier bag (triangular corner, drainage use), Garbage bags, Toilet paper, Tissue paper, Paper towels
- <Souvenir Bags>
 - Jumbo bag, Caster bag, Nonwoven bag
- <Items for industrial use>
 - HDPE stretchable material products, PP stretchable material products
- <Marine Aid Supplies>
 - Stationary sandbag, PP yarn rope, Float cover
- <Promotional supplies>
 - Drainier bag, Face mask, Picnic sheet, Others

Products and Equipments

| Equipment | Product Item |
|------------------------------------|--|
| Polyethylene bag making machine | Polyethylene and polypropylene bag |
| Plastic bag making machine | Regular plastic bag |
| Bag banding machine | Drainer bag |
| Three-way sealing bag machine | Composite film three-way seal bag |
| Flexographic printing machine | PE, PP cross printing (4 color printing) |
| Ring embroidery sewing machine | Stationary sandbag, cross bag |
| Industrial sewing machine | Souvenir, fashion paper bag |
| Auto thread cutting sewing machine | Souvenir, fashion paper bag |
| Rope machine | Flat yarn rope |
| Eyelet machine | Souvenir, fashion paper bag |
| Automatic fastener machine | Souvenir, fashion paper bag |
| Cross automatic cutting machine | Cross woven fabric cut product |
| Castor fastener machine | Souvenir, fashion paper bag |
| Flexographic printing bag device | PE, PP bag |
| In-line handbag making machine | Perforated handbag |
| Label printing machine | Label printing |
| Laser plate making machine | Rubber for flexographic printing |

Automatic packaging packing line



Plastic bag making machines



Laser plate making machine



■ Jiangyin Libang Printing Co., Ltd.

Product Items

Gravure printing, LDPE film, HDPE film, Bottom seal bag, Side seal bag, Non-woven fabric miscellaneous goods

Environmental Care Packaging

Garbage plastic bag

Products and Equipments

| Equipment | Product Item |
|------------------------------------|--------------------------------------|
| Inflation device (printing) | LDPE, LLDPE, HDPE film |
| Gravure printing machine | OPP, CPP, Polyethylene film printing |
| Bottom made bag machine | IPP, Polyethylene film bag |
| Film slitter machine | OPP, CPP, Polyethylene film slit |
| Plastic crusher, pelletizer | LDPE-LLDPE-HDPEフィルム再生 |
| Side seal bag making machine | OPP, CPP, Poly tube side seal |
| Plastic bag making machine | Plastic bag |
| Composite film making machine | Multilayer bag for food packaging |
| Nonwoven fabric processing machine | Nonwoven fabric products |
| Gazette machine | LDPE, LLDPE, HDPE film gazette |



Clean room

Knitting machine (stocking type)



7 color gravure printing machine

