




Innovating Plastic
Packaging Solutions


MIYAGEN

PRODUCT CATALOG
CORPORATE PROFILE

Headquarter


No. 7 15-3 Yamashimizu Tsuruga City
Fukui Prefecture, Japan 914-0035


 +81-0770-21-0038

 +81-0770-22-5180

Tokyo Sales Office


3F Kabutocho No.1 Heiwa Bldg, 5-1, Nihonbashi
Kabutocho, Chuo-ku, Tokyo, Japan,103-0026


 +81-03-6426-2620

 +81-03-6426-2621

China Factory

214407 Jiangsu Jiangyin Shijo Kasumikyaku
Industrial Park Feng No. 15 China

 +86-510-8653-7887

 +86-510-8653-8438

Carry Cup (1-Cup Use)

Material

HDPE

Specification (in mm)			Box Quantity	Compatible Cup Sizes (in mm)	
Width	Length	Thickness		Mouth Diameter	Height
185	240	0.02	2,000	70~110	80~155

* Also compatible with other cup-shaped products such as cup noodles.

When the cup is inserted into the bag, the adjustable seal takes the appropriate adjustment, and only the necessary part of the seal is being unstuck thus making



the cup fit into the bag firmly. Even with the various cup sizes, the bag will contain the cup steady and secure.

Youtube Promotional Video



(Full Video)



(Main Features)

Key point!



Patented

Japan Made



Specification (in mm)			Box Quantity	Compatible Cup Sizes (in mm)	
Width	Length	Thickness		Mouth Diameter	Height
310	240	0.02	1,500	70~100	80~120

Carry Cup (2-Cup Use)

Material

HDPE

Simple & Compact

Flexible & Fit

Eco & Smart



Time Saver

Putting a cup inside a bag has never been this easy. Drastically reducing customer's waiting time.

Economical

Significant material cost reduction as compared with the conventional paper cup holder.

Space Saver

Compact and does not take much space.

Eco Packaging

A packaging suitable for the number of cups.

Customizable

Custom-made order possible (color, original designed logo and shop name printing).



Shopping Bag

Material

HDPE

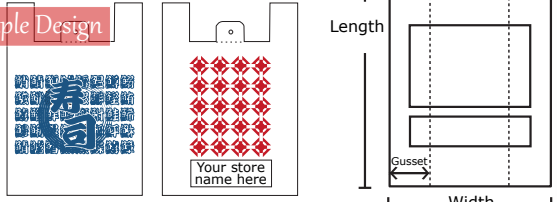
Color

- Milky White
- Translucent

Size Number	Specification (in mm)				Box Quantity
	Width	Gusset	Length	Thickness	
25	160	50	360	0.015	1,000
30	180	60	400	0.015	1,000
35	220	65	450	0.016	1,000
40	260	70	480	0.017	1,000
45	310	70	550	0.019	1,000
50	320	90	600	0.019	1,000



Sample Design



Bespoke Services:

- Customized colored graphic printing available in flexographic and gravure printing
- Customized specification (width, length and thickness)

Shopping Bag

Material

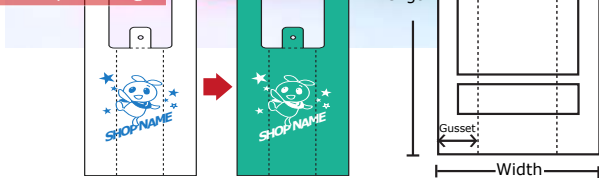
HDPE

Color

Assorted Color

Size Number	Specification (in mm)				Box Quantity
	Width	Gusset	Length	Thickness	
25	160	50	360	0.015	1,000
30	180	60	400	0.015	1,000
35	220	65	450	0.016	1,000
40	260	70	480	0.017	1,000
45	310	70	550	0.019	1,000
50	320	90	600	0.019	1,000

Sample Design



Bespoke Services:

- Customized colored graphic printing available in flexographic and gravure printing.
- Customized specification (width, length and thickness).

Size Number	Specification (in mm)			Box Quantity
	Width	Length	Thickness	
T-45	650	800	0.035	500
T-70	800	900	0.04	300
T-90	900	1000	0.04	200

Bespoke Services:

- Customized colored graphic printing available in flexographic and gravure printing.
- Customized specification (width, length and thickness).

Material

LDPE

Color

Transparent

Garbage Bag



Quality-oriented! The material does not emit any harmful fumes into to the environment.

Garbage Bag

Material

HDPE

Color

Translucent

Size Number	Specification (in mm)			Box Quantity
	Width	Length	Thickness	
N-45	650	800	0.03	600
N-70	800	900	0.035	300
N-90	900	1000	0.035	200

Bespoke Services:

- Customized colored graphic printing available in flexographic and gravure printing.
- Customized specification (width, length and thickness).



Quality-oriented! The material does not emit any harmful fumes into to the environment.

Garbage Bag

Material
LDPE

Color
Transparent

Size Number	Specification (in mm)			Box Quantity
	Width	Length	Thickness	
MT-45	650	800	0.02	600
MT-70	800	900	0.025	300
MT-90	900	1000	0.03	300



Thinner, stronger. Durable reinforcement formulation added.

Bespoke Services:

- Customizable colored graphic printing available in flexographic and gravure printing.
- Customizable specification (width, length, and thickness).

Size Number	Specification (in mm)			Box Quantity
	Width	Length	Thickness	
MN-45	650	800	0.02	600
MN-70	800	900	0.25	300
MN-90	900	1000	0.03	300

Bespoke Services:

- Customizable colored graphic printing available in flexographic and gravure printing.
- Customizable specification (width, length, and thickness).

Material
HDPE

Color
Translucent

Garbage Bag



Thinner, stronger. Durable reinforcement formulation added.

Sandbag

Material
Virgin PE

Color
White



Sample Usage

Sandbag for civil construction works, disaster risk reduction measures such as flood prevention and control, and waste disposal management.

Specification

Size: W 48cm x L 62cm

Quantity: 400pcs./box (50pcs x 8)

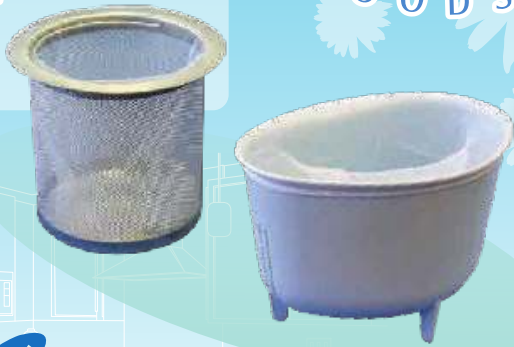
Material: Virgin PE resin

Feature

- Virgin polyethylene resin
- Customizable specification (width and length)

Kitchen Draining Filter Net Bag

ECOLOGY GOODS



Produced using 50% recycled PET bottles.



Size

• W 31cm x L 37cm

Feature

- Superfine mesh that isolates even small residues.
- Rubberized neck to cleanly and firmly fit into the container.



Size

Free size • Unisex

Material

Polypropylene nonwoven fabric

Color

White

Packing

2,000/case (20pack x 100)



SIDE



BACK



FRONT

Disposable Sanitary Cap



Good pressure and breathability ideal for long hours of usage.



Before Use

Recycle Bag

Material

100% PP

Color

Beige

For collecting and sorting of disposable empty containers such as cans and bottles.

Dimension

W 430mm x D 170mm x L 600mm

Print Range

W 330mm x L 340mm

Print Colors

Black • Green • Blue • Navy Blue • Red

Bespoke Services:

- Personalized printing requirements acceptable.
- Customizable specification (width, length, and thickness).



Welded Rope

Material	Color
PP	Black



Does not come loose easily



Specification

Diameter	Weight	Packaging
5 mm	5 kg	6 roll
6 mm	6 kg	5 roll
7 mm	8 kg	4 roll
7 mm	10 kg	3 roll
8 mm	10 kg	3 roll
9 mm	10 kg	3 roll
10 mm	10 kg	3 roll
12 mm	10 kg	3 roll

Features

- With each string of the rope welded to each other, even if it cut it does not come loose easily.
- The material is inexpensive, light-weight, and excellent in strength.
- It does not get stiff even if it gets wet with water.
- Used in various applications due to its lesser elongation tolerance.
- Quality improved by welding the twist to prevent loosening which was a previous problem when the rope is cut.

Features

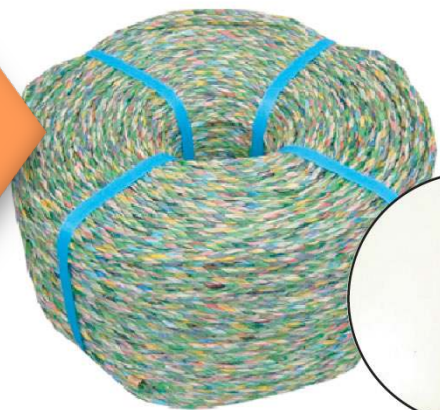
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9 mm	10 kg	3 roll
10 mm	10 kg	3 roll
12 mm	10 kg	3 roll

Material	Color
PP	Assorted

Welded Rope



Does not come loose easily



Usage

Industrial seals • Food labelling • Plastic bottle film labelling • Stickers • Various packaging • Etc.

Material

Ordinary paper • Glossy paper • Japanese paper • Films

Print Colors

Single color • Multi-color • Full color

Please feel free to contact us should you have any questions or inquiries related to our products and services.

Seal/Label Printing



Innovating Plastic Packaging Solutions: Gearing towards a recycling and environmentally friendly society.

Miyagen began producing and selling paper bags then later focused on mainly manufacturing plastic-based packaging materials. Presently, we specialize in supplying a variety of plastic packaging materials specifically used for fishing aid materials, souvenir packaging materials, household goods and promotional supplies. We also succeeded in developing draining plastic bag (for the home kitchen used) using recycled PET bottles. We are always aiming to develop products that are competitive, safe and friendly to our environment.

We are continually conducting research and development of biodegradable and recyclable plastic products. With the environment's welfare in mind, we aim to become a company committed to innovation and continuous improvement.

Products and Equipments

Equipment	Product Item
Polyethylene bag making machine	Polyethylene and polypropylene bag
Plastic bag making machine	Regular plastic bag
Bag banding machine	Drainer bag
Three-way sealing bag machine	Composite film three-way seal bag
Flexographic printing machine	PE, PP cross printing (4 color printing)
Ring embroidery sewing machine	Stationary sandbag, cross bag
Industrial sewing machine	Souvenir, fashion paper bag
Auto thread cutting sewing machine	Souvenir, fashion paper bag
Rope machine	Flat yarn rope
Eyelet machine	Souvenir, fashion paper bag
Automatic fastener machine	Souvenir, fashion paper bag
Cross automatic cutting machine	Cross woven fabric cut product
Castor fastener machine	Souvenir, fashion paper bag
Flexographic printing bag device	PE, PP bag
In-line handbag making machine	Perforated handbag
Label printing machine	Label printing
Laser plate making machine	Rubber for flexographic printing
Inflation device (printing)	LDPE, LLDPE, HDPE film
Gravure printing machine	OPP, CPP, Polyethylene film printing
Bottom made bag machine	IPP, Polyethylene film bag
Film slitter machine	OPP, CPP, Polyethylene film slit
Plastic crusher, pelletizer	LDPE·LLDPE·HDPEフィルム再生
Side seal bag making machine	OPP, CPP, Poly tube side seal
Plastic bag making machine	Plastic bag
Composite film making machine	Multilayer bag for food packaging
Nonwoven fabric processing machine	Nonwoven fabric products
Gazette machine	LDPE, LLDPE, HDPE film gazette

Business Line

<Packaging Materials>

- Polyethylene film (Ultrathin L-LD, HD High strength, Anti-static, Low melting point film)
- Polyolefin multilayer film, PP film (OPP, CPP, IPP)
- Lamination film

- Food and industrial trays (PS, OPS, PSP, PP, PET) Food wrapping film

- Adhesive label, Wrapping paper, Cosmetic case, Cardboard, PP band, Adhesive tapes

<Environmental Care Products>

- Biomass film (non-edible old rice, seashells), Biodegradable plastic (Polylactic acid)

- Kitchen drainier bag using PET bottle recycled material

<Items for household use>

- Kitchen drainier bag (triangular corner, drainage use), Garbage bags, Toilet paper, Tissue paper, Paper towels

<Souvenir Bags>

- Jumbo bag, Caster bag, Nonwoven bag

<Items for industrial use>

- HDPE stretchable material products, PP stretchable material products

<Marine Aid Supplies>

- Stationary sandbag, PP yarn rope, Float cover

<Promotional supplies>

- Drainer bag, Face mask, Picnic sheet, Others

Gravure printing, LDPE film, HDPE film, Bottom seal bag, Side seal bag, Non-woven fabric miscellaneous goods

Garbage plastic bag



Automatic packaging packing line

Plastic bag making machines



Knitting machine (stocking type)



7 color gravure printing machine



Laser plate making machine



Miyagen Co., Ltd.

Corporate Timeline

1953	Takeshi Miyamoto founded and established the company. Production and sales of paper bag started.	June 1993	Inauguration of Tokyo sales office.
1957	Started its venture on polyethylene bag manufacturing.	August 1993	Recognized as a company which employs people with disabilities.
September 1966	Became a Corporation with a capital of ¥3 million.	February 1994	Relocation of the headquarter to a new constructed building in Yamashimizu.
October 1967	Construction of polyethylene bag factory.	April 1995	Capital increased to ¥30 million.
1969	Installation of industrial sewing machine and mechanically powered loom, resin cross bag sewing and weaving production started using flat yarn.	July 1996	Fukui branch inauguration.
January 1976	Capital increased to ¥6 million. Installation of a new gravure printing press machine.	November 1999	Draining bag bottom sealer machine expansion. Stocking-type draining bag production started.
1977	Installation of a new flexographic printing press machine. Yarn bag production started.	March 2000	3-point draining bag was awarded as a Recycling Certified Products in Fukui Prefecture.
May 1981	Capital increased to ¥10 million.	October 2000	Establishment of factory in China.
1982	12 units of rapier loom, U-bag bag-making machine and industrial sewing machine installation.	October 2002	60 units of draining bag circular knitting machine KT-SUPER4 expansion (China Factory).
1984	Installation of circular room rewinder. Rolled plastic raw material weaving started.	April 2003	Installation of laser-plate making machine.
1986	4-color gravure printer and circular room expansion.	October 2004	Seal printing production started.
1988	Takeshi Miyamoto became the chairman of the board. Takehisa Miyamoto appointed as President and CEO.	August 2007	Relocation of Tokyo office to Chuo-ku Nihonbashi Honcho, upgrading into sales office.
July 1989	Yamashimizu city polyethylene bag factory construction.	October 2009	Received employment of the handicapped excellence award (first in Fukui Prefecture).
July 1990	6 unit of composite film center sealing bag-making machine expansion.	June 2010	Inauguration of the Wakayama branch office.
August 1992	Capital increased to ¥20 million.	October 2012	Opening of a liaison office in Dalian Liaoning in China.
		September 2013	Opening of a liaison office in Hanoi Vietnam.

NETWORKS

DALIAN CHINA
China Office

FUKUI
Corporate Headquarter

TOKYO
Sales Office

WAKAYAMA
Branch Office

WUXI CHINA
Jiangyin Libang Printing Co., Ltd.

HANOI VIETNAM
Vietnam Office



 <http://www.miyagen8.co.jp/>

 info@miyagen8.co.jp

 <https://www.facebook.com/miyagen/>

 <https://www.youtube.com/user/miyagen8>